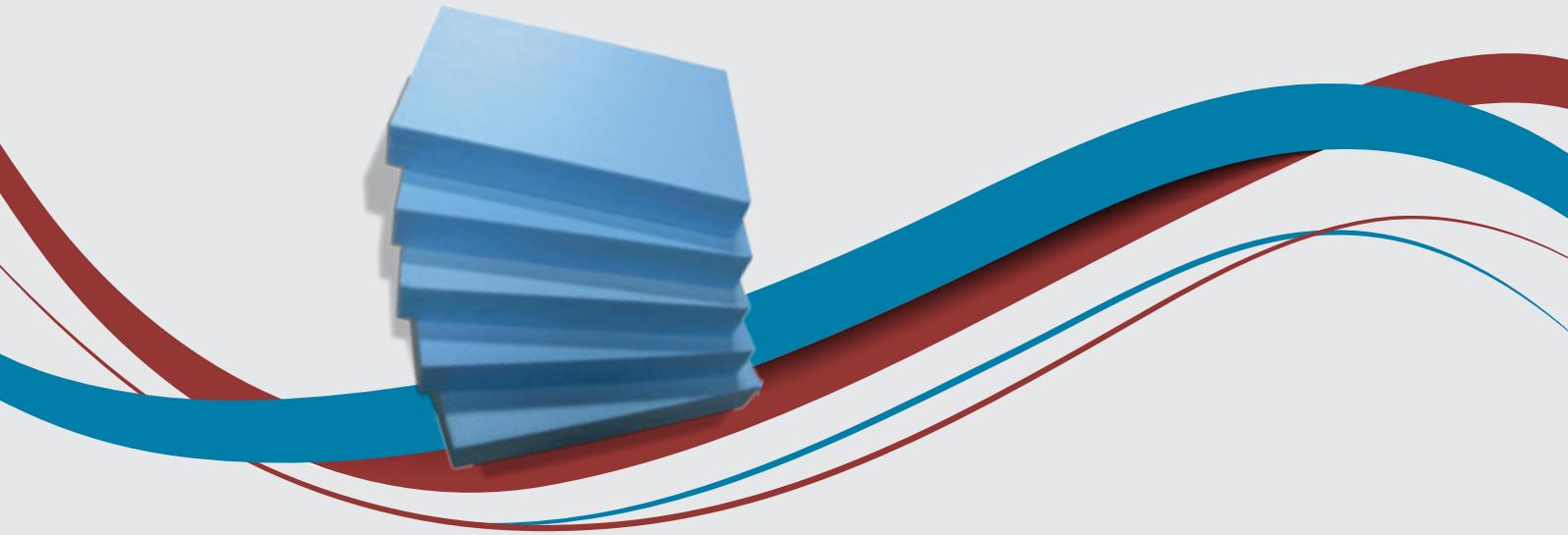


## EXTRUDED POLYSTYRENE THERMAL INSULATION BOARDS



### ORIWALL

Extruded polystyrene rigid foam with skin, colored blue throughout, according to ASTM standard C 578-95, as manufactured by Oriental Polystyrene (OriFoam). Material thickness should be as indicated in the drawing and have the following properties:

1. Thermal conductivity of 0.028 W/moK (0.19 Btu.in/fr.h.°F) when tested at 10°C (50°F) in accordance with or ASTM C 518.
2. Compressive strength of 410 kPa (60 psi) average, when tested according to ASTM D 1621.
3. Water absorption of <3% in volume average when tested in accordance with ASTM D 272.
4. Water vapor permeability of 1.1 perm –inch average when tested in accordance with ASTM E 96 00.
5. Edge Treatment Ship lap or Butt Edge

### PRODUCT DESCRIPTION

ORIFOAM thermal insulation boards are manufacture by the ORIENTAL POLYSTYRENE PRODUCTS CO LLC. Through advance processes, products and application research and development work has taken place various countries. Today, a variety of grades of ORIFOAM INSULATION BOARDS manufactured for many applications and industries, is available in various sizes and with various edge treatments.

Extruded polystyrene foam is used in many parts of the world under widely differing climatic conditions. For example, use in the Middle East at ambient temperatures of more than +40°C (+104°F), while, at the other extreme, Orifoam boards has been used in Alaska to protect the delicate permafrost at temperatures as low as -50°C (-58°F) along 200 km of gravel road servicing the Trans Alaska Oil Pipeline.

Orifoam Thermal sheets are manufactured by a continuous extrusion process which imparts a characteristic closed cell structure giving the product its unique physical properties. Extruded polystyrene rigid foam has a high resistance to water absorption and good mechanical properties. The manufacturing process, combined with inherent qualities of the inert component thermo plastic material gives Orifoam predictable long-term performance and high insulating value.

## EXTRUDED POLYSTYRENE THERMAL INSULATION BOARDS

PRODUCT	DESCRIPTION	APPLICATIONS	BOARD DIMENSIONS
<b>ORIWALL</b>	Extruded Polystyrene rigid foam with skin. It is available with or without tongue and groove edge treatment	Thermal insulation for - Walls - Tile Backing - Core Materials for sandwich panels. - Low temperature space Blowing Agent 26	Wall mate with tongue & groove, butt edges or shiplap edges  Thickness 20,30,40,50,60,80,90 & 100mm Width 600mm Length 2500mm CFC & HCFC Free

### SPECIFICATION

For the interior lining of buildings, Ori-Wall\* and Ori-Styrocan be used. Where bonding of Ori-Styro or Ori-Wall is necessary, suitable solvent free Adhesives should be applied. The interior lining should be covered with a thermal barrier equivalent to a minimum of 9.5 mm thick gypsum plasterboard or 8mm thick cement board.

1) Interior wall finish:

Two possible alternatives, either:

- a) Modified gypsum lime or cement plaster 20 mm thick applied to a plaster carrier (an Expanded Metal Rib Lath - EMRL). The plaster carrier is mechanically fixed to the wall through Ori-Wall. Application of plaster and installation of EMRL should be in accordance with plaster manufacturer's instructions.
- b) Gypsum wallboard (min. 9.5mm thick), cement boards (min. 8 mm thick).

2) Ori-Styro or Wall mate, fixed with a compatible adhesive or mechanically by means of metal studs or wood battens. The metal rib lath is installed over the insulation and fixed to the wall through the insulation by means of screws. Alternatively, Ori-Wall with Gypsum Board as one factory assembled composite element can be installed using same methods described above.

3) Structural Wall: Brick or concrete wall, with a smooth dry, clean and dust-free surface.

4) Interior gypsum or cement plaster.

#### Cavity Wall Insulation

Cavity wall insulation is an advantage where an exterior brick finish is required, and for both periodically and permanently air-conditioned buildings.

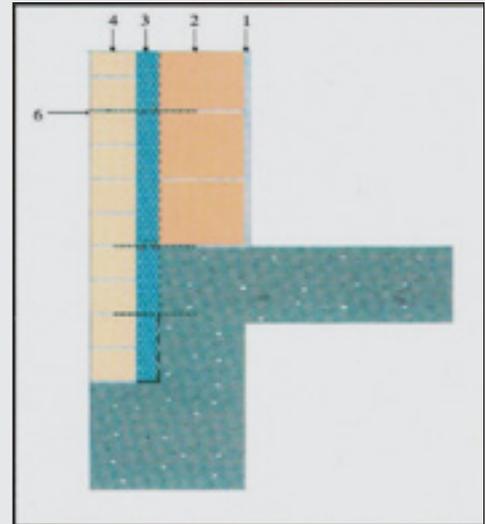
1. Interior plaster.
2. Structural wall, usually concrete or Masonry Concrete Unit (MCU), the wall should be smooth and clean.
3. Ori-Wall boards are installed with the long edge horizontal and fixed to the inner wall either mechanically, with the aid of wall ties, or bonded along the board joints with a suitable adhesive.
4. Outer brick wall and inner wall are connected with wall ties. Local building practices should be observed for wall tie specifications and number per square meter of wall area.
5. Concrete Slab.
6. Wall ties.

## EXTRUDED POLYSTYRENE THERMAL INSULATION BOARDS

### Exterior Insulation

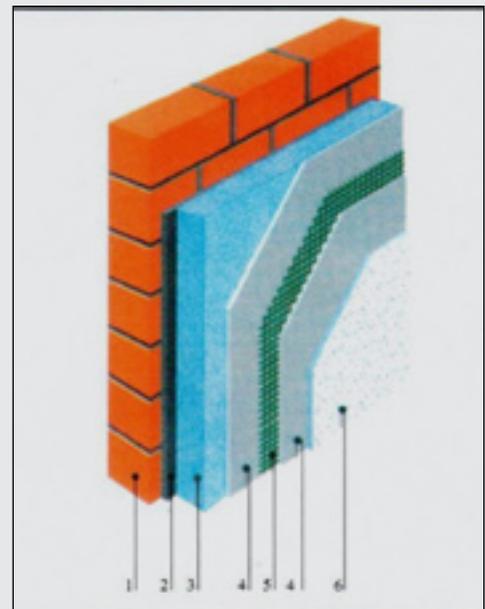
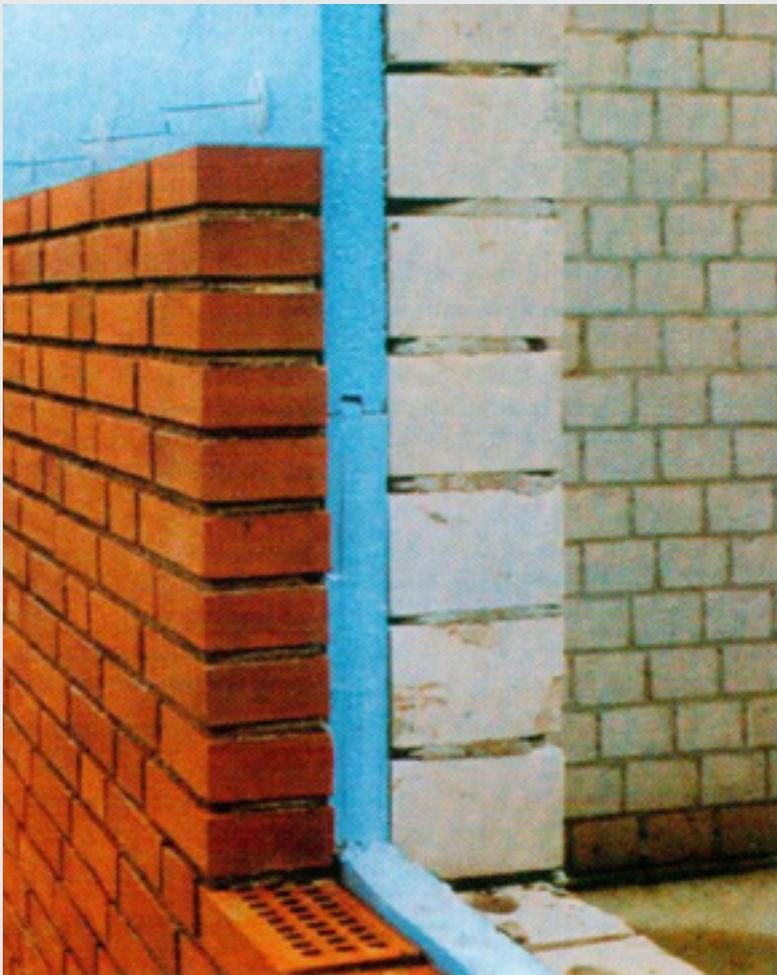
Exterior Insulation is the most efficient way of thermally insulating building due to the fact that it is not interrupted at structural elements like columns, beams and slabs which create thermal bridges if un-insulated. Exterior insulation can be installed in two ways:

1. Behind mechanically fixed marble or granite panels. Thermal Insulation boards shall be fixed to external face of walls using either plastic dowel with 50 mm diameter disc head or with compatible solvent free adhesive.
2. As part of a complete Exterior Insulation and Finish System (EIFS) comprising:
  - a. Polymer modified base coat with fiberglass reinforcement fully embedded in this coat.
  - b. Acrylic or Silicone base finish coat.



### SYSTEM COMPONENTS

1. Brick masonry or concrete wall
2. Adhesive to fix insulation to Substrate
3. Extruded Polystyrene insulation boards
4. Cement free, fiber reinforced, base coat
5. Glass Fibre Mesh reinforcing mesh
6. polymer modified finish coat



# EXTRUDED POLYSTYRENE THERMAL INSULATION BOARDS

## ORI FLOOR

Extruded polystyrene rigid foam with skin, colored blue throughout, according to ASTM standard C578-95, as manufactured by Oriental Polystyrene (OriFoam)

Material thickness shall be according to the drawings and have the following properties:

OriFloor is one of the Styrofoam Plan ranges of insulation products manufactured by Oriental Polystyrene (OriFoam) to suit specific applications. Ori-Floor insulation boards have been developed specifically for use in floor applications since they possess the following unique physical properties:

- High compressive strength.
- High water absorption resistance.
- Low thermal conductivity

Good handling characteristics

1. Thermal conductivity of 0.026 W/m K respectively when tested at 10oC (50oF) in accordance with ASTM C 518.
2. Compressive strength of 550 kPa (100 psi) average, when tested according to ASTM D 1621.
3. Design load for traffic 120 kPa (20 psi) and 160kPa (23 psi) averages respectively.
4. Water absorption of <3% in volume average when tested in accordance with ASTM D 272.
5. Edge Treatment Ship lap or Butt Edge.

## PRODUCT DESCRIPTION

ORIFOAM thermal insulation boards are manufacture by the ORIENTAL POLYSTYRENE PRODUCTS CO LLC. Through advance processes, products and application research and development work has taken place various countries. Today, a variety of grades of ORIFOAM INSULATION BOARDS manufactured for many applications and industries, is available in various sizes and with various edge treatments.

Extruded polystyrene foam is used in many parts of the world under mwidely differing climatic conditions. For example, use in the Middle East at ambient temperatures of more than +40°C (+104°F), while, at the other extreme, Orifoam boards has been used in Alaska to protect the delicate permafrost at temperatures as low as -50°C (-58°F) along 200 km of gravel road servicing the Trans Alaska Oil Pipeline.

Orifoam Thermal sheets are manufactured by a continuous extrusion process which imparts a characteristic closed cell structure giving the product its unique physical properties. Extruded polystyrene rigid foam has a high resistance to water absorption and good mechanical properties. The manufacturing process, combined with inherent qualities of the inert mcomponent thermo plastic material gives Orifoam predictable long-term performance and high insulating value.

PRODUCT	DESCRIPTION	APPLICATIONS	BOARD DIMENSIONS
ORIFLOOR	Extruded Polystyrene rigid foam with skin with high density and high compressive strength. It is available with or without shiplap edge treatment	<ul style="list-style-type: none"> <li>- Floors</li> <li>- Cold stores</li> <li>- Parking decks</li> </ul>	Thickness 20,30,40.50,60,75,80,90 &100mm Width 600mm Length 1200mm

## EXTRUDED POLYSTYRENE THERMAL INSULATION BOARDS

### SPECIFICATION

OriFloor is one of the Styrofoam Plan ranges of insulation products manufactured by Oriental Polystyrene (OriFoam) to suit specific applications. OriFloor insulation boards have been developed specifically for use in floor applications since they possess the following unique physical properties:

- High compressive strength.
- High water absorption resistance.
- Low thermal conductivity
- Good handling characteristics
- Thermal conductivity of 0.026 W/m K respectively when tested at 10°C (50°F) in accordance with ASTM C 518.
- Compressive strength of 550 kPa (100 psi) average, when tested according to ASTM D 1621.
- Design load for traffic 120 kPa (20 psi) and 160kPa (23 psi) averages respectively.
- Water absorption of <3% in volume average when tested in accordance with ASTM D 272.
- Edge Treatment Ship lap or Butt Edge.

### Floor Insulation

In the Middle East, where soil temperatures, even at a depth of 3 meters (10 feet), can reach 33°C (91°F), floor insulation is particularly important. Good floor insulation helps to reduce heat flow through the floor into air-conditioned buildings.

Ori-Floor is an ideal thermal insulation material for this application because it has:

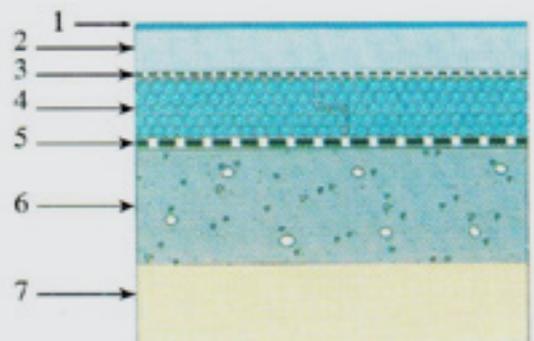
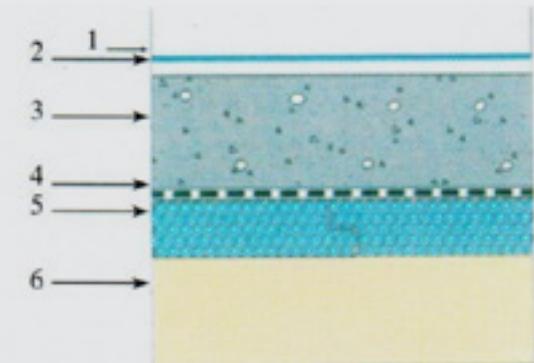
- High compressive strength
- High resistance to water absorption and moisture penetration
- Low thermal conductivity

### Ori-Floor boards can be used as a working slab:

1. Floor finish
2. Concrete screed
3. Concrete slab
4. Damp-proof membrane, if required (e.g. polyethylene sheet)
5. Ori-Floor boards, loose laid
6. Soil (well compacted)

### Ori-Styro or Ori-Floor boards can also be laid above the concrete slab:

1. Floor finish
2. Concrete screed
3. Vapor barrier
4. Ori-Floor boards loose laid
5. Damp proof membrane (e.g. polyethylene sheet)
6. Concrete slab
7. Soil (well compacted)



### Special floor applications

Special floor applications cover cold store and parking deck floors. ORIFOAM have designed Ori-Floor products with specific compressive strength to suit each application and loading criteria. Please consult OriFoam.

# EXTRUDED POLYSTYRENE THERMAL INSULATION BOARDS

## ORI ROOF

Extruded polystyrene rigid foam with skin, colored blue throughout, according to ASTM standard C578-95, as manufactured by Oriental Polystyrene m(OriFoam) Material thickness shall be according to the drawings and have the following properties:

1. Thermal conductivity of 0.028 W/moK (0.2 Btu.in/ft2.h.°F) when tested at 10oC (50°F) in accordance with or ASTM C 518.
2. Compressive strength of 410 kPa (60 psi) average, when tested according to ASTM D 1621.
3. Water absorption of <3% in volume averagewhen tested in accordance with ASTM D 272.
4. Water vapor permeability of 1.1 perm-inch average when tested in accordance with ASTM E 96 00.
5. Edge Treatment Ship lap or Butt Edge.

Insulation, why?

Increasing energy costs and availability problems emphasize the need for immediate energy conservation even in the oil producing countries. An effective way of saving energy is to improve the thermal insulation of buildings. This is particularly important in hot climates where the energy demand for cooling by air conditioning is very high. In addition to the need for energy saving, high insulation standards are justified by improved comfort levels and increased building life. A well-insulated building will have a higher value.

## PRODUCT DESCRIPTION

ORIFOAM thermal insulation boards are manufacture by the ORIENTAL POLYSTYRENE PRODUCTS CO LLC. Through advance processes, products and application research and development work has taken place various countries. Today, a variety of grades of ORIFOAM INSULATION BOARDS manufactured for many applications and industries, is available in various sizes and with various edge treatments.

Extruded polystyrene foam is used in many parts of the world under widely differing climatic conditions. For example, use in the Middle East at ambient temperatures of more than +40°C (+104°F), while, at the other extreme, Orifoam boards has been used in Alaska to protect the delicate permafrost at temperatures as low as -50°C (-58°F) along 200 km of gravel road servicing the Trans Alaska Oil Pipeline.

Orifoam Thermal sheets are manufactured by a continuous extrusion process which imparts a characteristic closed cell structure giving the product its unique physical properties. Extruded polystyrene rigid foam has a high resistance to water absorption and good mechanical properties. The manufacturing process, combined with inherent qualities of the inert component thermo plastic material gives Orifoam predictable long-term performance and high insulating value.

PRODUCT	DESCRIPTION	APPLICATIONS	BOARD DIMENSIONS
ORIROOF	Extruded Polystyrene rigid foam with skin	Thermal insulation board for: - Roofs - Floors - Perimeter	Ori-Roof with shiplap edges Thickness: 20,30, 40, 50, 60, 75, 80, 90,100 MM Width: 600 MM (covering dimension) Length: 1250 MM (covering dimension) Ori-Roof without shiplap edges (butt edge) Thickness: 20, 25, 30, 40, 50, 60, 75, 80, 100 MM Width 600 MM Length 1250 MM Other thicknesses are available upon request CFC & HCFC Free

## EXTRUDED POLYSTYRENE THERMAL INSULATION BOARDS

### SPECIFICATION

Extruded polystyrene rigid foam with skin, colored blue throughout, according to ASTM standard C578-95, as manufactured by Oriental Polystyrene (OriFoam)

Material thickness shall be according to the drawings and have the following properties:

1. Thermal conductivity of 0.028 W/m K 10.19 Btu.in/ft'.h.°F) when tested at 10° C (50°F) in accordance with or ASTM C 518.
2. Compressive strength of 410 kPa 160 psi) average, when tested according to ASTM D 1621.
3. Water absorption of <3% in volume average when tested in accordance with ASTM D 272.
4. Water vapor permeability of 1.1 perm-inch average when tested in accordance with ASTM E 96 00.
5. Edge Treatment Ship lap or Butt Edge.

### The Upside-DownRoof Concept

The upside-down roof concept is as simple to use, as it is effective. With a conventional roof, the waterproofing membrane is laid above the thermal insulation, but with the upside-down roof, the sequence is reversed. The roofing membrane is laid directly onto the roof deck, followed by ORIROOF boards with shiplap edges as an insulating layer, with separation layer laid over it, and then the final layer can be gravel or paving slabs. The efficiency of the upside-down roof concept has been proven in extensive tests and in practical application over periods exceeding 40 years in Europe, Canada and the USA and 25 years in the Middle East.

Up to the present over 300 million square meters of Ori-Roof boards have been laid using the upside-down roof concept in Europe and over 30 million square meters in the Middle East. Advantages of Oriroof with Ship Lap Edges: In the upside-down roof, the insulation material is exposed to temperature extremes, thermal cycling, mechanical stresses (e.g. live loads, construction site traffic), and high relative humidity.

The insulation material must be able to withstand such conditions and should, therefore, possess the following characteristics:

1. Closed-cell and homogeneous structure
2. Negligible low moisture absorption
3. Long-term high insulation efficiency
4. Good mechanical strength
5. Resistance to ageing and rotting
6. Good dimensional stability
7. High resistance to thermal cycling

Numerous laboratory tests and testimonials from the markets shows that Ori Roof meets all these requirements.

## EXTRUDED POLYSTYRENE THERMAL INSULATION BOARDS

### SPECIFICATION

#### Advantages of the Upside-Down Roof Concept:

- The waterproofing membrane is protected from extreme thermal stresses, high ultraviolet exposure as well as from mechanical stresses occurring during construction and subsequent use.
- The life expectancy of the waterproofing membrane is substantially increased.
- Maintenance costs are significantly reduced.

Temperature measurements have shown that the waterproofing membrane in the Upside-down roof is much better protected against temperature peaks than in the conventional flat roof

The significantly reduced temperature variation at the roofing membrane in the upside-down roof reduces the ageing of the membrane and thus prolongs its service life.

1. The Oriental Polystyrene Products Company firmly believes that it is in everyone's interest: client, architect and contractor, that the specialist roofing contractor responsible for laying the waterproofing membrane carries out the total upside-down roof build up.
2. It is advisable to ensure that the total build up is completed as soon as the waterproofing membrane is laid waterproofing membrane is laid.

#### Dark Membrane, Loose-Laid and Ballasted

In loose-laid, ballasted applications, the dark roofing membrane over the foam is exposed to direct sunlight until the ballast is installed. This direct exposure prior to ballasting may vary from a few hours to a few weeks. Orifoam experience has shown that when the foam is exposed to both sunshine and an outdoor air temperature over 32°C (90°F), distortion of the foam can occur in as little as 30 minutes.

To prevent this phenomenon from occurring, the following precautionary measure can be taken.

During hot weather, temporarily place white opaque polyethylene film on top of the dark single ply membrane to keep it cool until the ballast can be placed. The film can be held down with tires or other temporary ballast. The film can be reused by moving it along as the permanent ballast is installed. This film should keep the membrane well below the maximum use temperature of the foam insulation.

### INSTALLATION

#### Protection layer

The protection layer against ultraviolet radiation, wind uplift and buoyancy, usually consists of gravel with a corn diameter of 15-30 mm (5/8" – 1 1/4").

In order to achieve a sufficient degree of protection against ultraviolet radiation, the gravel layer should have a minimum depth of 50 mm (2") Instead of gravel, paving slabs with a minimum thickness of 40 mm (1-1/2") can be installed when using 50 mm (2") thick Ori-Roof boards. For each 10 mm (3/8") increase in Ori-Roof thickness the paving slab thickness should be increased by 5 mm (3/16").

The wind uplift resistance of upside-down roofs is considered equal to loose applied conventional flat-roof constructions with similar surface protection. In particularly exposed areas, paving slabs should be applied instead of gravel, either along the perimeter of the roof (min. 2 m wide or over the entire surface).

## EXTRUDED POLYSTYRENE THERMAL INSULATION BOARDS

### DRAINAGE

With the normal gravel-topped specification, water percolates down through the gravel, over and between the insulation boards, until it reaches the waterproofing membrane where it then drains off to the roof outlets. On terrace decks, water will drain from the top surface of the terrace and Ori-Roof and from the roof membrane.

The draining outlet should, therefore, have a connection at the membrane level, and at the top terrace and Ori-Roof top surface levels. The slope should be in accordance with general roofing practices and should be designed with a minimum fall of 1:40.

#### Separation Layer

A water permeable filter synthetic fabric, preferably of non-woven polyester or polypropylene base (136 gr/m<sup>2</sup> to 200 gr/m<sup>2</sup> etc.) should be installed with a 30 cm. overlap on top of Ori Roof boards. The filter fabric will prevent fine particles of gravel, which might damage the membrane, from being washed down into the board joints and below the Ori Roof boards.

**Filter fabric with sufficient long-term strength will also help to prevent buoyancy problems in case of unequal gravel distribution or reduced gravel depth.**

### DRAINAGE

#### Installation of Ori-Roof Insulation Boards

Ori-Roof boards should be applied loose, with tight staggered joints over the waterproofing membrane.

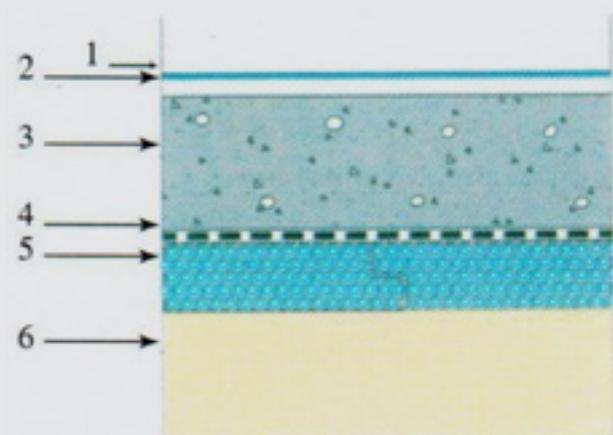
#### Waterproofing Membrane

The waterproofing membrane should be of good quality, non-rotting material. In order to protect single layer high-polymeric membranes from mechanical damage caused by rough concrete surfaces, a protection sheet should be installed underneath. Roofing membranes containing solvents, which could attack Ori-Roof plastic foam, should not be used. Ori-Roof boards should not be laid directly over microscopic materials such as rag based felt.

Roofing membranes containing solvents, which could attack Ori-Roof plastic foam, should not be used. Ori-Roof boards should not be laid directly over microscopic materials such as rag based felt. Roof Insulation sheet manufacturers, membrane manufacturers and other experts should be consulted for suitable membrane specifications. The roof-deck surface should be smooth to prevent damage of the waterproofing membrane.

#### Roof Drainage

1. Gravel layer 15-30mm (5/8"-1 1/4")
2. Separation layer (Tyvar)
3. Roofmate SL
4. Waterproofing membrane
5. Screed to fall
6. Concrete roof deck



# EXTRUDED POLYSTYRENE THERMAL INSULATION BOARDS

## ORI STYRO

Extruded polystyrene rigid foam with skin, colored blue throughout, according to ASTM standard C 578-95, as manufactured by Oriental Polystyrene (OriFoam). Material thickness should be as indicated in the drawing and have the following properties:

1. Thermal conductivity of 0.025 W/m k (0.17 Btu.in/ft<sup>2</sup>.h.°F) when tested at 10oC (50oF) in accordance with or ASTM C 518.
2. Compressive strength of 700 kPa (102 psi) average, when tested in accordance with ASTM D 1621.
3. Water absorption of <3% in volume average when tested in accordance with ASTM D272.
4. Water vapor permeability of 1.1 perm–inch average when tested in accordance with9ASTM C 96.00.
5. Edge Treatment Ship lap or Butt Edge.

Insulation, why?

Increasing energy costs and availability problems emphasize the need for immediate energy conservation even in the oil producing countries. An effective way of saving energy is to improve the thermal insulation of buildings. This is particularly important in hot climates where the energy demand for cooling by air conditioning is very high. In addition to the need for energy saving, high insulation standards are justified by improved comfort levels and increased building life. A well-insulated building will have a higher value.

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PRODUCT	DESCRIPTION	APPLICATIONS	BOARD DIMENSIONS
ORISTYRO	Extruded polystyrene rigid foam with skin. It is available with or without tongue and groove edge treatment	Thermal insulation boards for - Floors - Walls - Pitched roofs - Perimeter* - Ceiling for agricultural buildings Blowing Agent	Thickness 20,30,40.50,60,75,80,90 &100mm Width 600mm Length 1250mm CFC & HCFC Free

## SPECIFICATION

1. Thermal conductivity of 0.025 W/m k (0.17 Btu.in/ft<sup>2</sup>.h.°F) when tested at 10°C (50f) inaccordance with or ASTM C 518.
2. Compressive strength of 700 kPa (102 psi)average, when tested in accordance withASTM D 1621.
3. Water absorption of <3% in volume averagewhen tested in accordance with ASTM D272.
4. Water vapor permeability of 1.1 perm–inchaverage when tested in accordance with9ASTM C 9600.
5. Edge Treatment Ship lap or Butt Edge.

**EXTRUDED POLYSTYRENE THERMAL INSULATION BOARDS**

The map illustrates the location of UNIPRO within Dubai Industrial City. Key landmarks include the DIC Gate, a Petrol Station, and the DEWA Substation. Major roads shown are Muhammed Ben Zaid Road (leading to Dubai), Truck Road (leading to Seih Shuaib), and To Al faya Road. The Al Maktoum Airport is also depicted. The UNIPRO location is marked at R/A 3, adjacent to the DEWA Substation and the DIC Stores area.

**Seih Shuaib 3, 4 R/A Dubai Industrial City**  
 Opposite of DEWA Substation P.O.Box 18497, Dubai, UAE  
 Tel: +971 4 8181 941, +971 4 8181 944 | Mobile: +971 55 5170 841  
 E-mail: marketing.unipro@ikkgroup.com